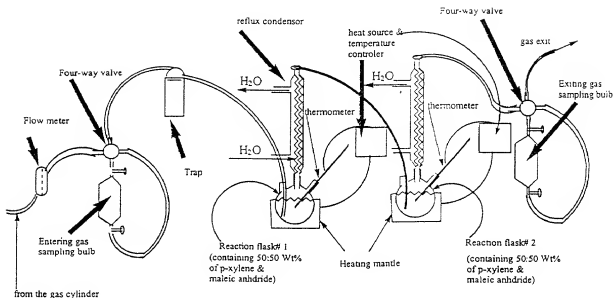


Figure 1

Reaction Assembly 1 for Butadiene Removal from 1-Butene



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Figure 2

Reaction Assembly 2 for Butadiene Removal from 1-Butene Stream

